

HWACHEON T2-2T YSMC

Kind : CNC lathe
Brand : HWACHEON
Model : T2-2T YSMC
Year : 2013
Serial Nr: Mo28361L3LA
Stock Nr : 10520



TECHNICAL DETAILS

- Number of spindles : 2
- Number of axes : 8
- Number of turrets : 2
- MAIN SPINDLE**
- Spindle nose : A2-6
- Spindle power : 15 [kW]
- Spindle speeds : 5000 [rpm]
- Max. bar diameter : 65 [mm]
- Max. chuck diameter : 210 [mm]
- C axis indexing precision : 0,001 [°]
- COUNTER-SPINDLE**
- Spindle nose : A2-6
- Spindle power : 15 [kW]
- Spindle speeds : 5000 [rpm]
- Max. bar diameter : 65 [mm]
- Max. chuck diameter : 210 [mm]
- C axis indexing precision : 0,001 [°]
- Travel : 550 [mm]
- UPPER RIGHT TURRET**
- Number of positions : 12
- Number of motorized positions : 12
- X/Z stroke : 245 x 520 [mm]
- Y stroke : +/- 50 [mm]
- Live tools speed : 6000 [rpm]

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- Live tools power : 7.5 [kW]
LOWER LEFT TURRET
- Number of positions : 12
- Number of motorized positions : 12
- X/Z stroke : 210 x 520 [mm]
- Y stroke : +/- 50 [mm]
- Live tools speed : 6000 [rpm]
- Live tools power : 7.5 [kW]
POWER SUPPLY
- Total installed power : 85 [kVA]
WEIGHT & DIMENSIONS
- Machine floor space : 5000 x 3500 [mm]
- Machine height : 2500 [mm]
- Machine weight : 9500 [kg]
MACHINE HOURS
- Number of working hours : 5811 [h]

EQUIPMENT

- CNC : Fanuc 31i-Model A
- Electronic handwheel
- 3 colors status lamp
- Coolant tank
* with high-pressure pump : 2 x 15 [bars]
* with cooling unit for coolant
- Chips conveyor : Droite
- Parts catcher
- Parts conveying strip
- Bar loader : IRCO SIMAG 70.1
- Tool probe
- Number of turning tool holders : Radial tool holder x3 / Axial tool holder x2
- Number of fixed tool holders : See picture
- Collet chuck : 2 x HAINBUCH