

## NAKAMURA SUPER NTJ

**Kind :** CNC lathe  
**Brand :** NAKAMURA  
**Model :** SUPER NTJ  
**Year :** 2006  
**Serial Nr:** B151208  
**Stock Nr :** P1916



### TECHNICAL DETAILS

- Number of spindles : 2
- Number of axes : 9
- Number of turrets : 2
- MAIN SPINDLE
- Spindle nose : A2-6
- Spindle power : 15 [kW]
- Spindle speeds : 4500 [rpm]
- Max. bar diameter : 65 [mm]
- Max. turning diameter : 190 [mm]
- C axis indexing precision : 0.001 [°]
- COUNTER-SPINDLE
- Spindle nose : A2-5
- Spindle power : 11 [kW]
- Spindle speeds : 5000 [rpm]
- Max. bar diameter : 51 [mm]
- C axis indexing precision : 0.001 [°]
- Travel : 760 [mm]
- Spindle / counter-spindle distance : 210/970 [mm]
- UPPER LEFT TURRET
- Number of positions : 24
- Number of motorized positions : 12
- X/Z stroke : 345/1240 [mm]
- Y stroke : +/- 45 [mm]
- Live tools speed : 6000 [rpm]

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- Live tools power : 5.5 [kW]  
- B Axis stroke : +/- 91 [°]  
- Indexing precision : 0.001 [°]

- Milling spindle

**LOWER RIGHT TURRET**

- Number of positions : 24  
- Number of motorized positions : 12  
- X/Z stroke : 167.5/685 [mm]  
- Live tools speed : 6000 [rpm]  
- Live tools power : 5.5 [kW]

**POWER SUPPLY**

- Supply voltage : 400 [V]

**WEIGHT & DIMENSIONS**

- Machine floor space : 5350X3350 [mm]  
- Machine height : 2395 [mm]  
- Machine weight : 14425 [kg]

**MACHINE HOURS**

- Number of working hours : 29000 [h]

**EQUIPMENT**

- CNC : Fanuc 18iTB  
- Interface : Ethernet / RS232

- 3 colors status lamp

- Coolant tank

\* with high-pressure pump : 5/12 [bars]

\* with paper filtering unit

\* with cooling unit for coolant

- Chips conveyor

- Tool probe

- Parts catcher

- Parts conveying strip

- Bar loader : IRCO PROFIMAT 65.8

- Fire extinguisher \*

\* NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Number of turning tool holders : 8

- Number of fixed tool holders : 13

- Collet chuck : 2X Hainbuch Axfix 65