

SW BA322

Kind : Horizontal machining center

Brand : SW

Model : BA322

Year : 2014

Serial Nr: 2330175

Stock Nr : 10526



TECHNICAL DETAILS

- Number of axes : 5
- MILLING SPINDLE
- Tool holder type : HSK63
- Spindle power : 32 [kW]
- Spindle speeds : 17500 [rpm]
- 1 - Saisie libre : distance 300 mm
- LINEAR AXES
- Travels on X/Y/Z axes : 300x450x375 [mm]
- TOOL CHANGER
- Auto. Tool Changer type : Bras chargeur
- Tool magazine capacity : 2 x 40 outils
- MACHINE HOURS
- Number of hours under power : 28280 [h]
- Number of working hours : 6868 [h]

EQUIPMENT

- CNC : SIEMENS 840D SL
- Interface : Ethernet / RS232 / USB / PCMCIA
- 1 - Saisie libre
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- Coolant tank : KNOLL PN100/100-710
- * with high-pressure pump : 70 [bars]
- * Coolant through spindle

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* with paper filtering unit

* with cooling unit for coolant

- Chips conveyor : A Raclettes KNOLL 550K-1

- 1 - Saisie libre

- Electric transformer

- 1 - Saisie libre : 250 bars

- Tool-holders : 314