

## GILDEMEISTER GLD 25

**Kind :** Swiss-type cnc lathe  
**Brand :** GILDEMEISTER  
**Model :** GLD 25  
**Year :** 2000  
**Serial Nr:** 5401-0449  
**Stock Nr :** T14430



### TECHNICAL DETAILS

- Number of axes : 6
- Number of spindles : 2
- MAIN SPINDLE
  - Max. bar diameter : 25 [mm]
  - Travel : 160 [mm]
  - Spindle speeds : 8000 [rpm]
  - C axis indexing precision : 0.0001 [°]
- COUNTER-SPINDLE
  - Max. bar diameter : 25 [mm]
  - Number of turrets : 1
- UPPER TURRET
  - Number of positions : 7
  - Number of motorized positions : 7
  - X stroke : 100 [mm]
  - Z stroke : 270 [mm]
  - Live tools speed : 6000 [rpm]
- GUIDE BUSH HOLDER 1
  - Number of positions : 8
  - Number of motorized positions : 3
  - Live tools speed : 6000 [rpm]
  - X/Y stroke : 220/30 [mm]
- SECONDARY OPERATION
  - Number of positions : 3
- POWER SUPPLY

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- Supply voltage : 400 [V]  
MACHINE HOURS  
- Number of hours under power : 42595 [h]  
- Number of working hours : 13446 [h]  
- Number of spindle hours : 6412 [h]

#### **EQUIPMENT**

- CNC : Fanuc 18 iT  
- Interface : RS232 / PCMCIA  
- Rotating guide bush  
- Parts catcher  
- Coolant tank  
- Hydraulic bar-push brand/type : LNS 6.26 HS4.4  
- Number of turning tool holders : 5  
- Collets collection for chuck  
- Collets collection for guide bush