

## TORNOS Sigma 32/6

**Kind :** Swiss-type cnc lathe  
**Brand :** TORNOS  
**Model :** Sigma 32/6  
**Year :** 2014  
**Serial Nr:** 236-0020  
**Stock Nr :** 10296



### TECHNICAL DETAILS

|                                 |              |
|---------------------------------|--------------|
| - Number of axes                | : 8          |
| - Number of spindles            | : 2          |
| <b>MAIN SPINDLE</b>             |              |
| - Max. bar diameter             | : 32 [mm]    |
| - Travel                        | : 230 [mm]   |
| - Spindle speeds                | : 8000 [rpm] |
| - Spindle power                 | : 7.5 [kW]   |
| - C axis indexing precision     | : 0.001 [°]  |
| <b>GUIDE BUSH HOLDER 1</b>      |              |
| - Number of positions           | : 14         |
| - Number of motorized positions | : 8          |
| - Live tools speed              | : 6000 [rpm] |
| <b>COUNTER-SPINDLE</b>          |              |
| - Max. bar diameter             | : 32 [mm]    |
| - Spindle speeds                | : 8000 [rpm] |
| - Spindle power                 | : 7.5 [kW]   |
| - C axis indexing precision     | : 0.001 [°]  |
| <b>GUIDE BUSH HOLDER 2</b>      |              |
| - Number of positions           | : 8          |
| - Number of motorized positions | : 8          |
| - Live tools speed              | : 8000 [rpm] |
| <b>END ATTACHMENT</b>           |              |
| - Number of positions           | : 4          |
| <b>SECONDARY OPERATION</b>      |              |

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- Number of positions : 4

**POWER SUPPLY**

- Supply voltage : 400 [V]

- Total installed power : 14 [kW]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2400 x 1380 [mm]

- Machine height : 2050 [mm]

- Machine weight : 3000 [kg]

**MACHINE HOURS**

- Number of working hours : 39554 [h]

**EQUIPMENT**

- CNC : Fanuc 31i Model B

- Rotating guide bush

- Parts catcher : manipulator

- Chips conveyor : INDASS

- Coolant tank

- Bar loader : TORNOS SBF 532

- Number of turning tool holders : various

- Number of fixed tool holders : various