

OPS INGERSOLL OPS 550

Kind : Vertical machining center
Brand : OPS INGERSOLL
Model : OPS 550
Year : 2007
Serial Nr: 655043
Stock Nr : 9527



TECHNICAL DETAILS

- Number of axes	: 5
MILLING SPINDLE	
- Tool holder type	: HSK32
- Spindle power	: 17 [kW]
- Spindle speeds	: 30-42000 [rpm]
LINEAR AXES	
- Travels on X/Y/Z axes	: 550/400/400 [mm]
- Rapid traverses rates (X/Y/Z)	: 30 [m/min]
A ROTARY AXIS	
- Travel	: 120 [°] (+/-)
- Indexing precision	: 0.0001 [°]
B ROTARY AXIS	
- Travel	: 360 [°]
- Indexing precision	: 0.0001 [°]
TOOL CHANGER	
- Auto. Tool Changer type	: Umbrella
- Tool magazine capacity	: 32
TABLE	
- Table dimensions	: 450 [mm]
- Maximum weight upon table	: 500 [kg]
POWER SUPPLY	
- Supply voltage	: 400 [V]
WEIGHT & DIMENSIONS	
- Machine floor space	: 1900X2580 [mm]

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- Machine height : 2260 [mm]

- Machine weight : 7200 [kg]

MACHINE HOURS

- Number of hours under power : 12558 [h]

EQUIPMENT

- CNC : INGERSOLL ANDRONIC

- Interface : Ethernet / RS232 / USB / PCMCIA

- Interactive programming

- Electronic handwheel

- Linear scales : X x Y x Z

- 3 colors status lamp

- Micro-lubrication coolant

- Spindle cooling unit

- Tool probe : BLUM